## QUESTION

The stock holding cost for a product is £45 per item per annum, and the cost of placing an order for a replenishment is £200. Demand is steady and the annual demand is 2000 items. Shortages must not occur. The purchase cost depends on the number of items Q in the order: the cost per item is £c, where

$$c = \begin{cases} 50 - Q/100 & \text{for } Q \le 500; \\ 45 & \text{for } 500 \le Q < 1000; \\ 40 & \text{for } Q \ge 1000. \end{cases}$$

Determine the optimal order quantity. ANSWER The cost per annum is

$$K(Q_{=}\frac{sd}{Q} + \frac{1}{2}hQ + dc$$

First, find the optimal value of Q in the range  $0 \le Q \le 500$ .

$$K(Q) = \frac{sd}{Q} + \frac{1}{2}hQ + d\left[50 - \frac{Q}{100}\right]$$

 $\frac{dK(Q)}{dQ} = 0$  gives  $\frac{-sd}{Q^2} + \frac{1}{2}h - \frac{d}{100} = 0$ , and

$$Q = \sqrt{\frac{2sd}{h - \frac{d}{50}}}$$

Substituting s = 200, d = 2000, h = 45 we obtain

$$Q = \sqrt{\frac{2.200.2000}{45 - 40}} = 400$$

Thus, for  $0 \le Q \le 500$ , k is minimized when Q = 400, and

$$K(400) = \frac{200.2000}{400} + \frac{1}{2}.45.400 + 2000(50 - 4) = 102000$$

The ECQ value is  $Q + \sqrt{\frac{2sd}{h}} = 133.33$ . This shows that for  $500 \le Q < 1000$ , and for  $Q \ge 1000$ , K(Q) is minimized when Q = 500; for  $Q \ge 1000$ , K(Q) is minimized for Q = 1000. We already know that K(500 > K(400), so it remains to evaluate K(1000).

$$K(1000) = \frac{200.2000}{1000} + \frac{1}{2}45.1000 + 2000.40 = 102900$$

Thus the optimal order quantity is Q = 400.